

# WOCA Master Oil

- for the basic finish of wood floors with machine



Preparing today for tomorrow



- Suitable for all types of wood floors
- Suitable for large areas
- Application by machine
- Certified by IBR

## Product info

Container 1, 2,5, 5 and 10 litre  
Consumption: 10-15 m<sup>2</sup>/litre  
Available in natural and white



## Application area

Master Oil is used for the priming of unfinished and sanded wood floors. Master Oil Natural enhances the natural colour of the wood, whereas Master Oil White preserves the wood's own colour almost as unfinished without enhancing it. By this choice the colour intensity of the wood surface may be systematically controlled and be adapted to the ambience. Typically, lye treated surfaces are being white oiled.

## Result

Due to the saturation with oil the wood surface is protected against water and dirt. The silky-mat surface is extremely robust and can be repaired without any problem.

## Application

Master Oil is preferably applied by using a polishing machine.

## After care

After the treatment with oil the surface is finalised with a Maintenance Oil or Maintenance Paste manually or with the polishing machine. Disperse the oil with a white/beige pad and polish with a clean, dry cotton cloth.

## Maintenance and cleaning

Maintenance cleaning with Natural Soap. Basic Cleaning with Wood Cleaner.

Maintenance with Maintenance Oil/-Paste.

# How to do...

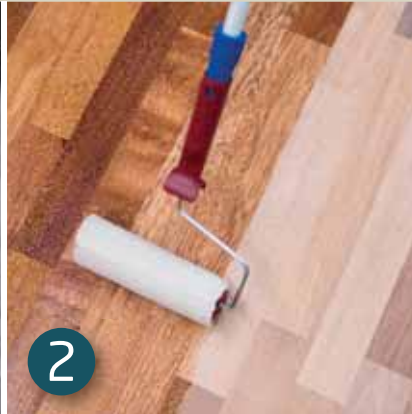
## - WOCA Master Oil: Basic finishing of wood floors



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1



2



3



4

### Tools

A polishing machine with beige polishing pad.  
Paintroller and cotton cloths.  
Clean tools with Solvent.

### *Please notice!!*

*Risk of self-ignition! Due to the risk of self-ignition it is important that sanding dust and oil wetted cloths are soaked in water and disposed of in a tightly closed container after use.*

**Master Oil may be used on all unfinished, freshly sanded and freshly laid wood floors in all wood species. To be used on untreated and lye primed woodwork such as interior floors, stairs, panels, and furniture.**

Master Oil is ideal for large areas. It is recommended to use a polishing machine. The Master Oil Natural is mainly used on dark wood species and enhances the natural warm glow of the wood whereas light wood species are often finished with Master Oil White which maintains and protects the natural light colour.

- 1 The unfinished woodwork should be freshly sanded with grit 100-120. Clean with 125 ml Wood Cleaner mixed with 5 litre water. The floor must be completely dry and free from dirt and grease before the oil application. Recommended wood moisture max. 12 %. The oiling is made at min. 18° C.
- 2 Shake oil container well before and during use. Apply the oil with a short-haired paintroller in an even coat onto approx. 5-10 m<sup>2</sup> of floor. Leave the oil to be absorbed for 5-10 minutes. If dry spots appear, apply more oil.

- 3 Excess oil is removed or scraped onto next section of floor to be finished. The area is now polished with a beige polishing pad under floor machine until the area appears saturated. The floor should not appear wet and no excess oil should be left on the surface after polishing. Continue in sections until the whole floor has been finished.
- 4 After 6-8 hours or when dry enough to walk on the floor should be buffed with white -polishing pad. If a silk-mat surface is required, the finished floor may be buffed with 100 ml Master Oil to 15 m<sup>2</sup> of floor. This is done after the pre-hardening time and the oil must be polished carefully into the floor. Remove any excess oil from the surface. After 12 hours the floor may be used with caution. The surface is fully hardened after 36-48 hours. Do not expose the floor to water during the hardening time.