

# WOCA High Solid Master Oil

- for the basic finish of wood floors with machine



Preparing today for tomorrow



- Suitable for all types of wood floors
- Especially suitable for commercial areas
- To be applied solely by machine
- Low content of solvents
- Certified by IBR

## Product info

Container: 2,5 and 5 litre

Consumption: 15-20 m<sup>2</sup>/litre

Available in natural, white and extra white



## Application area

High Solid Master Oil is used for the priming of unfinished or sanded wood floors. High Solid Master Oil Natural enhances the natural colour of the wood, whereas High Solid Master Oil White preserves the wood's own colour almost as unfinished without enhancing it. By this choice the colour intensity of the wood surface may be systematically controlled and be adapted to the ambience. Typically, lye treated surfaces are being white oiled.

## Result

Due to the saturation with oil the wood surface is protected against water and dirt. The silky-mat surface is extremely robust and can be repaired without any problem.

## Application

High Solid Master Oil dries very rapidly and should therefore solely be applied by machine.

## After care

After the treatment with oil the surface is finalised with a Maintenance Oil or Maintenance Paste manually or with the polishing machine. Disperse the oil with a white/beige pad and polish with a clean, dry cotton cloth.

## Maintenance and cleaning

Maintenance cleaning with Natural Soap. Basic Cleaning with Wood Cleaner.

Maintenance with Maintenance Oil/-Paste.

# How to do...

## - WOCA High Solid Master Oil: Basic finishing of wood floors



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1



2



3



4

### Tools

A polishing machine with beige polishing pad.

Paintroller and cotton cloths.

Clean tools with Solvent.

### *Please notice!!*

*Risk of self-ignition! Due to the risk of self-ignition it is important that sanding dust and oil wetted cloths are soaked in water and disposed of in a tightly closed container after use.*

**High Solid Master Oil is ideal for the basic finish of lye primed, unfinished, new or freshly sanded wood surface indoors. It is suitable for all wood species including cork.**

Content of solvent is less than 9%. High Solid Master Oil should be applied only by polishing machine.

- 1 The unfinished woodwork should be freshly sanded with grit 100-120. Clean with 125 ml Wood Cleaner mixed with 5 l water. The floor must be completely dry and free from dirt and grease before the oil application. Recommended wood moisture max. 12%. The oiling is done at min. 18° C.
- 2 Shake oil container well before and during use. Apply the oil with a short-haired paintroller in an even coat onto approx. 10-15 m<sup>2</sup> of floor. Leave the oil to be absorbed for 5-10 minutes. If dry spots appear, apply more oil.
- 3 Excess oil is removed or scraped onto next section of floor to be finished.  
The area is now polished with floor machine until the

area appears saturated. The floor should not appear wet and there should not be any excess oil left on the surface after polishing.

Continue in sections until the whole floor has been finished.

- 4 After 6-8 hours the floor should be buffed with white polishing pad. If a silk-mat surface is required, the finished floor may be buffed with 100 ml High Solid Master Oil to 15 m<sup>2</sup> of floor. This is done after the pre-hardening time and the oil must be polished carefully into the floor. The surface is fully hardened after 36-48 hours. Do not expose the floor to water during the hardening time.